



POUCH MAKING SOLUTIONS

Brought to you by ABG and Galaxy Packtech.



The future starts **now...**

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WORLD CLASS POUCHING!

ABC & Galaxy officially partner - July 2025!



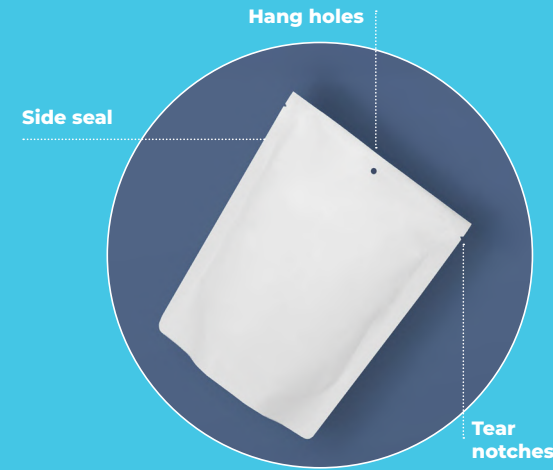
ABG FlexPack samples - grab one!



Scan to find out more!

Three Side Seal Pouch with/without zippers

- ✓ With/without zippers
- ✓ Tear notches
- ✓ Hang holes
- ✓ Rounded corners
- ✓ Valves

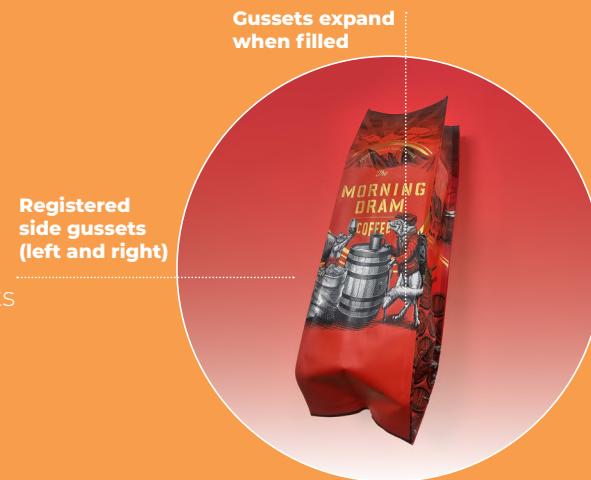


Stand Up Pouch with/without zippers

- ✓ With/without zippers
- ✓ Tear notches
- ✓ Hang holes
- ✓ Rounded corners
- ✓ Valves
- ✓ Multiple gusset formats available
- ✓ From the same laminate roll
- ✓ From the same web and multiple webs in registration

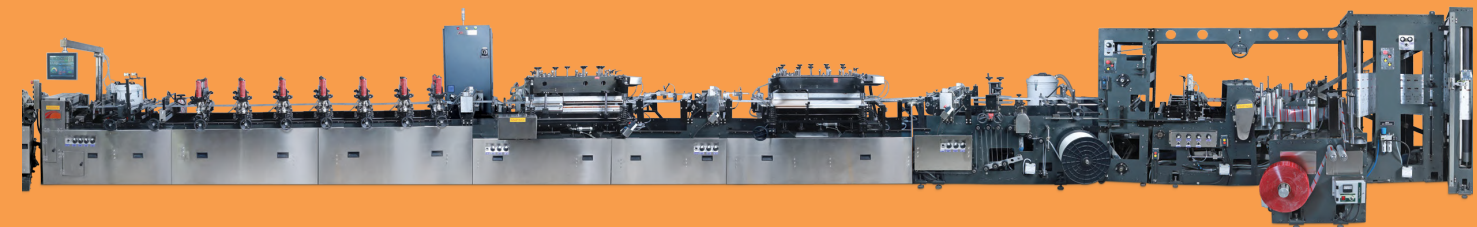
Both Side Gusset Pouch

- ✓ Tear notches
- ✓ Hang holes
- ✓ Rounded corners
- ✓ Valves
- ✓ Variable gusset formats



GS-24 PLUS 200

High speed pouch converting solution.



The GS-24 PLUS 200 is suitable for making the following pouches:

- Three Side Seal Pouch
- Three Side Seal Pouch with zipper
- Stand – Up Pouch
- Stand – Up Pouch with zipper
- Both Side Gusset Pouch
- Stand-up Pouch from same Laminate Roll with/without zipper
- Double up stand up pouch from same web without zipper
- Shape pouch (via shape pouch attachment - optional)
- Quad seal pouch from same laminate roll (max. web width 11000mm)

Applicable film:
Heat sealable laminated film (PET poly, PET MET PET POLY, PET ALU foil poly, PET paper poly, multi-layer outer PA PE film etc.) from 50 microns to 250 microns.

Production range:
Output: Max. Up to 200 shots/ min. UP to 35 meters/min.
(Please note that the output will vary w.r.t repeat length, pouch type, type of laminate etc.)

Product size range

Three side seal pouch:	
1 to 3 line operations	
100 mm to 600mm {W} x 100mm to 400mm {L} X Skip in Machine Direction	

Three side seal pouch with a zipper:	
Single line operation	150 mm to 600mm {Height} x 80mm to 400mm {Length} X Skip in Machine Direction
Double line operation	100 mm to 300mm {Height} x 80mm to 400mm {Length} x Skip in Machine Direction

Stand up pouch with & without zipper:	
Single line operation	150 mm to 600mm {Height} x 80mm to 320mm {w} x 60mm to 200mm {Open Gusset} Max.
Double line operation (gusset from seperate web)	100 mm to 300mm {Height} x 80mm to 320mm {W}x 60mm to 200mm {Open Gusset} Max.

Both side gusset pouch:	
600mm {W} X 400mm {L} X 200mm Gusset X Multi Skip System.	

SHAPE POUCH WITH & WITHOUT ZIPPER: (Assembly - Optional):	
Single line operation	150 mm to 570mm {Height} x 80mm to 260mm {W} x 60mm to 180mm {Open Gusset} Max.
Double line operation	100 mm to 285mm {Height} x 80mm to 260mm {W} x 60mm to 180mm {Open Gusset} Max.

QUAD SEAL POUCH: (Max. Web Width 1100mm)	
500mm {W} X 400mm {L} X 100mm Gusset X Multi Skip System.	

Operational configuration:	
Maximum operating web diameter	600mm
Maximum cutting length	400mm X with Multi Skip System
Minimum cutting length	50 mm
Max. primary unwinder roll width	1200 mm
Min. primary unwinder in feed width	400 mm
Maximum gusseting / stand-up bottom in feed roll width	200 mm
Minimum gusseting/ stand-up in feed roll width	60 mm
Maximum / stand-up bottom in feed roll diameter	600 mm

Machine dimensions:	
Length	18945 mm
Width	3902 mm
Height	1963 mm

Utilities (buyers scope)	
Compressed air	40 CFM @ 8 BAR
Chilled Water (Deg. Centigrade)	15 litres. /min at 2 BAR @ 10°C to 12°C
Electrical power supply	AC/ 3-Phase/ 415 V/ 50 Hz.
Electrical power connecting load	80 kW
Earthing connection	Three
LAN connection	One LAN connection for remote maintenance

Electrical specification:	
Servo Motor 2.5Nm - 2 No, 1.3Nm - 1 nos, 14Nm with Gear Box 1 No, 14Nm 4nos, 40Nm with Gear Box - 1 no, 4.5Nm - 2 nos, Total Servo Motors - 11 nos.	B&R Austria
Auto teach mode photocell	P&F Germany
Temperature Controller PLC Module	B&R Austria
Sensors (Proximity Switch)	P&F Germany
Tension Control (Ferrous Particle Brake)	E+L Germany
Geared Motor	Oriental Japan
Switch gears	Eaton Make
Motor	MGM/Rotomotive
Static Charger	QEEPO

Machine layout:
Final Layout Will Change Depending on The Optional Assemblies Ordered.

NOTE:
Machine features will vary with respect to the optional assemblies that the buyer will order.



GS-20 PLUS

High speed pouch converting solution.



The GS-20 PLUS is suitable for making the following pouches:

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Applicable film:
Heat sealable laminated film (pet poly, pet met pet poly, pet alu foil poly, pet paper poly, multi-layer outer Pa pe film, MDO PE+PE and Other Same Family Laminated Recyclable Material Suitable for Pouching etc).

Production range:
Output: Max. Up to 160 shots/ min. UP to 30 meters/min. (Please note that the output will vary w.r.t repeat length, pouch type, type of laminate etc.)

Three side seal pouch:
1 to 3 line operations
90mm to 450mm [W] x 100mm to 400mm [L] x with Multi Ski

Three side seal pouch with a zipper:	
Single lane operation	150 mm to 400 mm [H] x 90mm to 400mm [W] x Multi Skip System
Double line operation	180 mm to 245 mm [H] x 90mm to 400mm [W] x Multi Skip System

Stand up pouch with & without zipper:	
Single line operation	150 mm to 490mm {Height} x 90mm to 320mm {w} x 50mm to 150mm {Open Gusset} Max.
Double line operation	180 mm to 245mm {Height} x 90mm to 320mm {W}x 60mm to 200mm {Open Gusset} Max.

Stand up pouch with & without zipper:	
Single line operation	150 mm to 490mm {Height} x 90mm to 320mm {w} x 50mm to 150mm {Open Gusset} Max.
Double line operation	180 mm to 245mm {Height} x 90mm to 320mm {W}x 60mm to 200mm {Open Gusset} Max.

Both side gusset pouch:
400mm {L} X 450mm {W} X 200mm Gusset X with Multi Skip System.

Operational configuration:	
Maxiumum operating web diameter	600mm
Maximum cutting length	400mm X with Multi Skip System
Minimum cutting length	50 mm
Max. primary unwinder roll width	1000 mm
Min. primary unwinder in feed width	300 mm
Maximum gusting / stand-up bottom in feed roll width	200 mm
Minimum gusting/ stand-up in feed roll width	60 mm
Maximum gusseting / stand-up bottom in feed roll diameter	600 mm

Machine dimensions:	
Length	14800 mm
Width	3500 mm
Height	2200 mm

Utilities (buyers scope)	
Compressed air	30 CFM @ 7 BAR
Chilled Water (Deg. Centigrade)	15 litres. /min at 2 BAR @ 10°C to 12°C
Electrical power supply	AC/ 3-Phase/ 415 V/ 50 Hz.
Electrical power connecting load	60 kW
Earthing connection	Three
LAN connection	One LAN connection for remote maintenance

Electrical specification:	
Servo Motor 14Nm Gear Box 1No, 14Nm 3Nos, 1.3Nm 1No. 2.5Nm 1No, 40Nm with Gear Box 1No. Total Number of Servo - 7Nos.	B&R Austria
AC Drive	Fuji Japan
Auto teach mode photocell	P&F Germany
Temperature Controller PLC Module	B&R Austria
Sensors (Proximity Switch)	P&F Germany
Tension Control (Ferrous Particle Brake)	Dynaspede & E+L
Motor	MGM/Rotomotive
Switch gears	Eaton Germany
Static Charger	QEEPO

NOTE: Machine features will vary with respect to the optional assemblies that the buyer will order.

Enjoy the security of ABG



70+ years of print finishing expertise



Multiple formats single machine



Designed and manufactured by Galaxy
Packtech - sold and serviced by ABG



24 years of pouch and bag making
experience



Built with connectivity, automation, and
ease of use

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